

# An environmentally friendly paint that extends the life of your shopping carts



**DRAKKAR  
INTERNATIONAL**

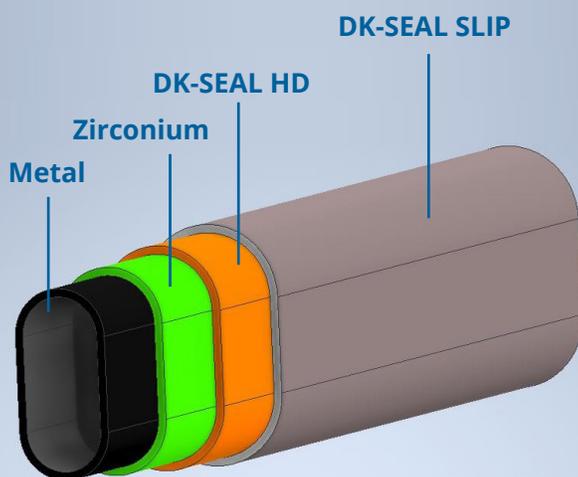


## THE DK-SEAL PROCESS

Drakkar International has developed a revolutionary all-Canadian paint process that gives its shopping carts unequalled durability. A major innovation in finishing technology, this paint meets the highest environmental standards.

### A 5-step process:

1. Zirconium pre-treatment
2. Infrared drying
3. DK-SEAL HD thermoset coating
4. DK-SEAL SLIP anti-friction coating
5. High temperature firing



## ZIRCONIUM PRE-TREATMENT

The metal surface of the basket is first treated with Zirconium. This first layer improves durability, corrosion resistance and overall cart longevity without the use of pollutants usually associated with phosphate-based industrial paints. Zirconium also reduces wastewater generation and provides a safer working environment for operators.

## DK-SEAL HD COATING

The second layer is a thermoset powder coating. Designed for heavy-duty use, this coating offers a high level of protection against the elements. It forms a physical barrier against the primary cause of corrosion: contact between the metal and humidity. The DK-SEAL HD increases the life of the carts by reducing maintenance and replacement costs.

## DK-SEAL SLIP COATING

The final layer consists of a patented low-friction coating that allows Drakkar's shopping carts to effortlessly nest into each other. This high-quality polyester and Teflon finish is resistant to water, moisture, salt, and UV rays, as well as extreme temperatures. It's the finishing touch that guarantees longevity.

## DESIGNED LOCALLY FOR LOCAL NEEDS

The DK-SEAL process is the result of several years of research developed in partnership with a world leader in coating and painting solutions.

### Over 1000 hours of ASTM certified testing (D610, D714-5 and D1654-8)

- No rust on protected steel surfaces
- No paint bubbles
- No corrosion spots, blisters or other defects